# PHARMA CONGRESS Production & Technology 15-17 September 2020 LIVE ONLINE

PROGRAMME
CURRENT ASEPTIC TECHNOLOGIES CURRENT ASEPTIC COMPLIANCE
DATA INTEGRITY BARRIER SYSTEMS







Benefit from your colleagues' experience and from the direct information exchange at the Pharma Congress 2020 again. The guiding theme from 15-17 September 2020 will be once more "users report for users". And as before speakers will report about the challenges in their everyday business and about possible solution approaches.

#### The Pharma Congress Steering Committee



**Dr Friedrich Haefele, Boehringer Ingelheim** Formerly Vice President BP Fill & Finish Germany



**Dr Rainer Schmidt, F. Hoffmann-La Roche AG**Formerly Site Manager Kaiseraugst



Jörg Zimmermann, Vetter Pharma-Fertigung Vice President Vetter Development Service, External Affairs



**Dr Johannes Krämer, CSL Behring**Manager Engineering



**Prof Franz Maier**Formerly Manager Technology, Nycomed



**Roland Szymoniak, Sanofi** Manager Industrial Engineering & Transfer



Gert Moelgaard, ECA Validation Interest Group Consultant, Moelgaard Consulting



Frank Studt, Gempex Managing Director



**Günter Körblein, Tetragon Consulting** Senior Consultant

## **Pharma Congress – Overview**

#### **(1)** Key Note 15 September



Annex 1 Revision – the long and winding road

**Dr. Bernd Renger**, Immediate Past Chair, European Qualified Person Association

- The drivers of change
- New paradigms and concepts
- Contamination Control and Quality Risk Management
- Stakeholder consultation
- New expectations to Media Fills and Lyophilisation
- The big challenges CCIT and PUPSIT

#### **(1)** Key Note 16 September





Case Study AbbVie: The new Biologics Site in Singapore

Dr. Rolf Ratke, Abbvie | Ronan Mc Garvey, Abbvie

- The Site strategy
- Products, processes & equipment
- Cooperation with EMA, blueprint to prepare for the successful pre-approval-inspection
- From start- up to realization until approval

Conferences	One Day Ticket € 690,-	15 September 9:00-17:00 h	16 September 9:00-17:00 h
Barrier Systems			✓
Data Integrity		✓	✓
Current Aseptic Technologies		✓	
Current Aseptic Compliance			✓
Virtual Exhibition PharmaTechnica		✓	✓

#### VIRTUAL EXHIBITION PHARMATECHNICA



Pharma congress Parallel to the conferences on 15 and 16 September and additionally on 17 September there will be the virtual exhibition PharmaTechnica. Take advantage of this opportunity to get to know new technologies, products and services at the virtual stands of the exhibitors.

#### FEES

Charges for the one day tickets are € 690,- plus VAT (due to the special fees for the congress, ECA membership discounts are not applicable). These tickets allow you to follow any conference offered that day (you can also switch between the conferences any time).

#### CONTACT

#### For questions regarding content:

ECA Data Integrity / ECA Current Aseptic Technologies & Compliance / ECA Barrier Systems: Dr. Andreas Mangel (Operations Director), Phone +49 (0)6221/84 44 41, E-Mail: mangel@concept-heidelberg.de.

#### For questions regarding the organisation:

Ronny Strohwald (Organisations Manager), Phone +49 (0) 6221/84 44 51, E-Mail: strohwald@concept-heidelberg.de. Detlef Benesch (Organisations Manager), Phone +49 (0)6221/84 44 45, E-Mail: benesch@concept-heidelberg.de.

#### ORGANISATION

CONCEPT HEIDELBERG – on behalf of the ECA Academy P.O. Box 10 17 64 D-69007 Heidelberg Telefon +49 (0)6221/84 44-0 Telefax +49 (0)6221/84 44 34 E-Mail: info@concept-heidelberg.de www.gmp-navigator.com



#### PLEASE NOTE!

**Exhibition Visit:** The virtual exhibition PharmaTechnica from 15-17 September 2020 will also be open to visitors who are not participating in the Congress. The visit of the exhibition does not entitle you to also participate in any of the conferences.

**Congress Materials:** All presentations will be provided prior to the Congress as Downloads.



## With speakers from authorities and Industry (as of June 2020)

Sinéad Cowman Günther Kurta Boehringer Ingelheim Lonza Global Business Development and Marketing Manager - Informatics. Head of technical documentation RCV.

Prof. Dr. Regine Eibl Zürcher University of Applied Science Dr. Markus Lesch Vetter Pharma-Fertigung Professor.

Head of Microbiological Validation.

Prof. Dipl.-Ing. Franz Maier zuletzt Nycomed **Hesham Elrayes** B. Braun

Senior Auditor. Zuletzt Leiter der Hauptabteilung Technik.

Dr. Rainer Gnibl Quentin Majeau Hvdro-Fill Regierung von Oberbayern

Director of the Single-Use Department. GMP-Inspektor.

Fabio Gentilini **BSP Pharmaceuticals** Ronan McGarvey AbbVie

> Director, Quality Operations. Project Manager.

Didier Meyer **DMCompliance** Hannah Greiner Epista Life Science

Senior Consultant. Consultant at DMCompliance.

Rommelag CMO **ECA Validation Interest Group** Dr. Martin Haerer Gert Moelgaard

Head of Development / QP. Head of ECA Validation Interest Group; Moelgaard Consulting.

Dr. Philip Hörsch Vetter Pharma-Fertigung Dr. Daniel Müller Local GMP Authority of Baden Württemberg

Director QA - Validation/Risk Management/Trending. Head of GMP Inspectorate.

National Organization for Medicines, Greece Maria Kladi Dr. Felix Oehme Bayer

Head of Biological Development Wuppertal. GMP Inspector.

Dr. Timo Krebsbach HHAC Labor Dr. Heusler Dermot O'Riordan EirGen

> Managing Director. Sterile Technical Operations Manager.

## With speakers from authorities and Industry (as of June 2020)

Dr. Rolf Ratke AbbVie

Director Biologics QA.

Dr. Ruud van Stigt Curium

EU Manufacturing, Supply Chain & MES Manager.

Dr. Bernd Renger Immediate Past Chair of the European QP Association

Bernd Renger Consulting.

Dr. Sofia Venceslau Genibet Biopharmaceuticals

Project Manager.

Dr. Gabriele Sabine Roidl Lonza

Lonza

Project Leader Drug Product Manufacturing.

Patrice Wery GSK Vaccines

Business Excellence Secondary - Head of Product Stewards.

Matthias Runge Bayer

Global Manufacturing Systems Technology Expert.

**Thomas Wibbeling** 

**Miltenyi Biotec**Manager Computerized Systems Validation.

Yves Samson ECA DI & IT Compliance Interest Group

Kereon AG, CEO & e-Compliance SME.

Stefan Schöttle Roche Diagnostics

Nach 20 Jahren in der zentralen Informatik leitete Herr Schöttle bis zu seinem

Vor-Ruhestand die Roche Pharma Informatik am Standort Mannheim.

Dr. Martin Schwab Vetter Pharma-Fertigung

Director Customer Project Management.

Leslie Southam Oxford Biomedica

QA Manager.

Rutger Vandiest Bavarian Nordic

Senior Director – Global head of sales, CDMO.



## ECA – DATA INTEGRITY | 15 SEPTEMBER 2020

## Objective

- You will get a deeper understanding what European inspectors expect from pharmaceutical companies in regard to Data Integrity and how they deal with Data Integrity issues during inspections
- You will learn how to prepare your company for a successful inspection in regard to Data Integrity
- You will learn how to investigate Data Integrity issues in your company, especially in manufacturing and engineering
- You will discuss suppliers' responsibilities in Data Integrity compliance

## Background

Even though Data Integrity has been one of the basic GMP principles for years, multiple Data Integrity citations have been reported by FDA und European inspectors during the last five years. Many US Warning Letters and EU Non-Compliance Reports deal with serious Data Integrity violations. Data Integrity questions have been and will continue to be the focus of many GMP inspections.

As a consequence international authorities – FDA, EMA, PIC/S, WHO, MHRA – published (draft) documents to describe the regulatory expectations of Data Integrity.

Although all guidelines are not intended to impose additional regulatory burden to the regulated companies, a lot of uncertainty predominates the pharmaceutical industry how to implement these requirements into the daily business and how to integrate suppliers' experience.

## Moderator

Yves Samson, ECA DI & IT Compliance Interest Group

## **Target Audience**

- Managers and staff from Manufacturing, QA and Engineering of pharmaceutical companies and suppliers
- Auditors (internal and external) responsible for performing self-inspections or external audits and needing to understand and assess data integrity



## PROGRAMME | ECA – DATA INTEGRITY | 15 SEPTEMBER 2020



# Data Integrity from an Inspector's Point of View Maria Kladi, National Organization for Medicines, Greece

- Data integrity and Good Documentation Practice
- Principles of Data Integrity
- WHO/FDA/MHRA Data Integrity Guidances
- Examples of Data Integrity issues



#### Data Integrity by Design Stefan Schöttle, Roche Diagnostics

- Systems, Processes, Organizations
- Data Lifecycle based measures
- Best practice (dos and don'ts)
- Challenges today
- Available and emerging technologies



## DI as topic of GMP-inspections; an inspector's view Dr. Arno Terhechte, Bezirksregierung Münster

- Specific documents requested during preparation of an inspection
- How DI is addressed in the Quality Management resp. Data Governance system
- What is the company-specific definition of data (GxP-Data)?
- Specific activities during implementation / operation of computerized GxP systems (risk management, validation approach, backup, archiving, rolls and responsibilities)
- Data Flow in manufacturing and quality control
- Ensuring Compliance with regard to DI at service provider and contract manufacturers / labs
- Inspection findings



# Case Study: A risk based approach for systematic DI-assessments and -mitigation Hannah Greiner, Epista Life Science

- How to get started with DI gap assessments
- How to set up a systematic DI assessment approach
- How to document DI assessments
- How to identify high risk DI gaps that need immediate mitigation
- How to define a risk-based mitigation strategy
- Experiences with this risk based approach during a CS inspection by Austrian Authorities (AGES)



# Requirements for Operating Computerized Systems and Data Management Dr. Philip Hörsch, Vetter Pharma Fertigung

- Data Integrity: Definitions and requirements for operating compu-terized systems
- Risk-based evaluation of data management (data input and output during operation) and follow-up activities for application (e.g. data review)
- Application of data management evaluation in case of new system acquisition and for assessment of existing systems
- Examples from quality control and manufacturing (aseptic, secondary packaging)



# $\textbf{Data Integrity Compliance Improvement: A Combined Approach to Mitigation} \ \textbf{Matthias Runge}, \textit{Bayer}$

- Challenges of a gap-based approach to ensure data integrity for a large number of computerized systems
- Ensuring data integrity with a general set of mitigation measures
- General mitigation measures combined with gap-based approach
- Practical experiences



## ECA – DATA INTEGRITY | 16 SEPTEMBER 2020 – continued from 15 September 2020

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## PROGRAMME | ECA – DATA INTEGRITY | 16 SEPTEMBER 2020



## Data Integrity implementation at Curium Dr. Ruud van Stigt, Curium

- Intro Curium, the Nuclear Medicine company
- Direct Cause for follow up the program
- Why are we doing this
- Remediation plan
- What is next, where are we standing



# Practical applications of Data Integrity and Audit Trail Review Sinéad Cowman, *Lonza*

With the intro of the Data Integrity guidelines and the focus on the data management and security, the audit trail has become a primary focus of inspections. Understanding your Audit trail and the ability to review the data contained in it is now essential to compliance.

- Recommendations in understanding the audit trail functionality and approaches for validation.
- Importance of details of user requirements and user acceptance testing of audit trail functionality
- Review of the audit trail: System review vs Data review & Event logs vs. audit logs
- Identify and avoid typical pitfalls



# Data Integrity in the interaction between business departments and IT as service provider Thomas Wibbeling, Miltenyi Biotec

- Aspects of Data Integrity and their translation into "tangible" requirements
- Data Integrity and its implementation in SLAs between business units and IT
- IT strategy as a provider of shared services for the regulated environment



# Data integrity from engineering to operations based on Comos DDMS at Boehringer Ingelheim

Günther Kurta, Boehringer Ingelheim

- How to validate a complex engineering tool landscape according to EU GMP Annex 11 and 15
- Change management (working layer technique)
- Assisted engineering document and data management (e.g. object-oriented engineering templates, IEC document classification, flexible unique tags)
- Approval workflows and electronic signature (CFR 21 Part 11)
- Electronic plant documentation (incl. fulltext search, redlining)
- Plant maintenance interface
- Future scenarios (brownfield enablement, scanning solution, intelligent P&ID)



#### Data Integrity and Process Validation: a virtuous circle

Yves Samson, ECA Data Integrity & IT Compliance Interest Group

- How much data are needed?
- Understanding the process
- Reporting validation
- Securing data integrity



# ECA – CURRENT ASEPTIC TECHNOLOGIES | 15 SEPTEMBER 2020

## **Objectives**

Reasons to attend this conference:

- You will be informed on new technological developments in sterile / aseptic manufacturing
- You will learn how current GMP and production requirements have to be implemented technologically in sterile manufacturing
- You will get case studies from pharmaceutical companies

## Background

GMP regulations only define general requirements for equipment – it has to be suitable for the intended work process, easy to clean and without any negative influence on the product quality. Questions like how these general requirements have to be fulfilled concretely in sterile manufacture, which points call for special attention and which new technologies will be used in the future are in this conference's focus. Speakers from the pharmaceutical industry and from planning and engineering companies deal with pivotal developments in the field of sterile manufacturing.

#### Moderator

Gert Moelgaard, ECA Validation Interest Group Jörg Zimmermann, Vetter Pharma-Fertigung

## **Target Audience**

The event is directed at specialists from the pharmaceutical industry as well as at engineers and planners who have to deal with current aseptic technologies in clean areas in their daily practice. It particularly addresses the departments:

- Production
- Quality assurance
- Engineering / Technology



# PROGRAMME | ECA - CURRENT ASEPTIC TECHNOLOGIES | 15 SEPTEMBER 20



# Technological overview: Single-use technologies for intensified and continuous bioprocesses (USP & DSP)

Prof. Dr. Regine Eibl, Zürcher University of Applied Science

- Continuous USP
- High cell density and large volume cell banks
- N-1 perfusion
- Production in perfusion mode
- Clarification
- Continuous DSP
- Bind-elute chromatography
- Virus inactivation
- Flow-through chromatography
- Virus filtration
- Final ultra- and diafiltration



# Continuous Biomanufacturing - a GMP inspector's view Dr. Daniel Müller, Local GMP Authority of Baden-Württemberg

- Regulatory guidance
- General requirements
- Application of single-use systems
- Control & validation strategy
- Challenges and discussion points



# Case Study Bayer: Continuous Downstream Processing for manufacturing of protein therapeutics

Dr. Felix Oehme, Bayer

- Challenges and benefits of continuous manufacturing for biologics
- Case study: Comparison of process parameters and product quality in batch and continuous manufacturing
- Control strategy and regulatory aspects



# Challenges in manufacturing high value lyophilized oncologics - a case study Fabio Gentilini, BSP Pharmaceuticals

- BSP's requirements for a flexible CMO sterile suite with space constrains for high value oncological products containing solvents under isolation technology
- Suppliers provided solutions including:
- Reduced foot-print equipment
- Innovative loading/unloading system (including cold shelf loading)
- PAT tools (including nucleation)



# Case Study: Cycle Development & Validation of automated AHP decontamination processes for cleanrooms

Dr Markus Lesch, Vetter Pharma-Feritung

- Design of decontamination system & cleanroom
- Optimization of aerosolized amount of H<sub>2</sub>O<sub>2</sub>
- Selection of positions to be challenged with indicators
- Optimization of relative humidity
- Optimization of decontamination time
- Value of chemical indicators for validation of AHP processes



# EirGen Pharma – How state-of-the-art fill & finish equipment flexibility supports CMO business

Dermot O'Riordan, EirGen

- Possibilities and challenges when processing various RTU packaging components
- Challenges of filling non- to high-potent products
- Flexibility in aseptic filling processes
- Challenges of manufacturing different products with different batch sizes



# ECA – CURRENT ASEPTIC COMPLIANCE | 16 SEPTEMBER 2020

## Objectives

Reasons to attend this conference:

- You will be informed on the current status of EU Annex 1 revision
- You will learn how current GMP and production requirements have to be implemented in sterile manufacture
- You will get case studies from pharmaceutical companies

## Background

EU GMP Annex 1 on sterile medicinal products is currently under revision. A first public draft from 2017 was intensively discussed. A second public draft was published in February 2020 to comment again until July 2020. What are the consequences of these discussions and what are the next steps to a final document will be explained in this conference.

#### Moderator

Gert Moelgaard, ECA Validation Interest Group Jörg Zimmermann, Vetter Pharma-Fertigung

## **Target Audience**

The event is directed at specialists from the pharmaceutical industry as well as at engineers and planners who have to deal with current aseptic regulations in their daily practice. It particularly addresses the departments:

- Production
- Quality assurance
- Engineering / Technology



# PROGRAMME | ECA - CURRENT ASEPTIC COMPLIANCE | 16 SEPTEMBER 2020



## Case Study: Media Fill Design for aseptic Blow Fill Seal Filling Dr. Martin Haerer, Rommelag CMO

- General Media fill concept
- Bracketing concept
- Intervention procedure
- Operator involvement
- Evaluation



Environmental Monitoring in Modern Biopharmaceutical DP Facilities – A Proposal for a Harmonized Risk Based Approach for Selecting Monitoring Points and Defining Monitoring Plans

Patrice Wery, GSK Vaccines

- What about Biophorum, the group working on this Risk Assessment?
- Why do we need a harmonized Risk Assessment tool?
- Explanation of the tool in a step by step approach
- First feed-back of authorities
- A practical example to illustrate how it works



#### Status of Annex 1 revision?

**Dr. Rainer Gnibl,** Government of Upper Bavaria



Single Use Bioreactor Platform(SUB) for Microbial Fermentation in a GMP manufacturing facility

Dr. Sofia Venceslau, Genibet

- Benefits for GMP production
- Broaden the use of SUBs to expand bacteria and yeast cells
- Main faced challenges



## Challenges and Opportunities of Aseptic Manufacturing Process Transfers

Dr. Martin Schwab, Vetter Pharma-Fertigung

- Manufacturing Process Transfers / Clean Room Transfers: Background, Drivers, Characteristics
- Technology Transfer: Like for like, process optimization, gap- and risk-analysis, challenges
- Lessons learned and outlook



#### **Areas of focus for Auditors of Sterile Operations**

Hesham Elrayes, B.Braun

- Areas to be focused
- APRs (PQRs)...
- BRs
- Deviations/Investigations
- Training
- Complaints
- Adverse Events Signal Detection
- What should I spend some time looking at here...?
- Batches Manufactured
- Analytical Data & Trend Analysis
- Qualification status of equipment
- Quality Agreements
- Sterilization cycles
- Environmental Monitoring
- Assessment tools to focus on key process and environmental elements relative to audit aseptic Lyophilization process



# ECA – BARRIER SYSTEMS | 16 SEPTEMBER 2020

## **Objectives**

This is why you will benefit from attending this conference:

- Case studies from various pharmaceutical companies will deal with the implementation, qualification and operation of Isolator and RABS systems.
- You will discuss the current state of the art and new technological developments in Barrier Systems technology.
- You will get to know first hand the new EU-GMP Annex 1 draft requirements on Barrier Systems
- Experts from pharmaceutical companies will share their knowledge regarding operational experience.

## Background

The protection against microbial contamination is the most important point for drugs produced by aseptic processes. Today the regulators require a more strict separation between operators and product in the form of an access barrier.

Two systems are on the market – RABS (Restricted Access Barrier System) and Isolators. But only isolators are referred to by the US FDA as advanced aseptic technology.

This conference will focus on current questions of barrier systems coming from FDA regulations as well as from the revised EU-GMP Annex 1, and it will specifically address the subject from the perspectives of pharmaceutical operators, planners and engineers.

### Moderator

Didier Meyer, DMCompliance

## **Target Audience**

This event is directed at decision-makers from pharmaceutical production, development and quality assurance/control. It also addresses engineers and planners who need to be well informed about current developments in the field of barrier systems.



# PROGRAMME | ECA – BARRIER SYSTEMS | 16 SEPTEMBER 2020



From design to construction of a new integrated fill & finish facility – combination of proven and new technologies

Dr. Gabriele Sabine Roidl, Lonza

- Installation of a new drug production line
- Using modern and innovative technologies
- Vial filling line with isolator technology and 2 lyophilizers



Aseptic processing and filling of a viral vector for gene and cell therapy Leslie Southam, Oxford Biomedica

- An integrated solution of a state of the art small batch filler in a barrier system, designed to fit a biological
  production process: Freeze/thaw and time restrictions of the product lead to a special line layout where
  formulation and filling are combined in one barrier system
- Application of No-touch-transfer (NTT): An alternative methodology to introduce pre-sterilized product containers into the Grade A environment without in process disinfection steps
- Aseptic Containment Approach: Requirements on containment driven by cross contamination control are combined with requirements for aseptic filling and viral containment



Barrier Systems and Annex 1: GMP inspectors's point of view Dr. Daniel Müller, Local GMP Authority of Baden-Württemberg

- Most important changes of Annex 1 an update
- Regulatory comparison of Annex 1 version 2018 and new / intended Annex 1
- GMP inspector's comments on new / intended requirements for barriers



#### New-Designed Isolator for Aseptic Filling Quentin Majeau, Hydro-Fill

- Isolators : Overview
- Disposable Isolator to a Virtual-wall Isolator
- Virtual wall Isolator: containment or Class A operation
- Virtual wall Isolator: Integration on a disposable filling line





## Vaccines for the World - Insights into Design and Execution of a BSL2 Fill-Finish Facility

Rutger Vandiest, Bavarian Nordic

Mark Miller, IPS

- The fill & finish operations for viral vaccines: specific attributes to facility and equipment
- Design, construction and qualification of their new fill & finish facility in Denmark
- Filling and lyophilization of live vaccines in a BSL2 environment
- Dedicated capacity for CDMO services



#### Writing User Requirement Specifications (URS) for Isolator projects

Dr. Timo Krebsbach, HHAC Labor Dr. Heusler

- The URS should define clearly and precisely, what the user wants the equipment to do in terms of performance characteristics, product quality metrics, and production yields. It should also define any nonfunctional requirements, constraints, and deliverables that need to be supplied with the system.
- The presentation shows the lesson learned from the view of a customer.
- In the future topics like automation and digitalization need more attention from the very beginning

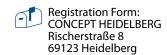
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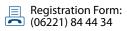
# AGENDA | 15 SEPTEMBER 2020

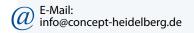
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Time	ECA – Data Integrity	ECA – Current Aseptic Technologies	Time
9:00 h			9:00 h
9:15 h	<b>KEYNOTE:</b> Annex 1 Revisi	ion – the long and winding road	9:15 h
9:30 h		air, European Qualified Person Association	9:30
9:45 h	DI. Berna Hengel, Immediate Past Chair, European Quaimea Person Association		9:45 l
10:00 h	Break		10:00 l
10:15 h			10:15
10:30 h	Data Integrity from an Inspector's Point of View Maria Kladi, National Organization for Medicines, Greece	Technological overview: Single-use technologies for intensified and continuous bioprocesses (USP & DSP)	10:30 l
10:45 h	mana Maai, National Organization for Medicines, Greece	Prof Dr Regine Eibl , Zürcher University of Applied Science	10:45 h
11:00 h			11:00
11:15 h	Data Integrity by Design Stefan Schöttle, Roche Diagnostics	Continuous Biomanufacturing - a GMP inspector's view Dr. Daniel Müller, Local GMP Authority of Baden-Württemberg	11:15
11:30 h	Stefan Schottle, nothe Diagnostics	Di. Danier Mailer, Local Givir Additionty of baden-watternoety	11:30
11:45 h			11:45 h
12:00 h	Break		12:00 H
12:15 h			12:15
12:30 h			12:30 H
12:45 h			12:45 h
13:00 h			13:00 h
13:15 h	DI as topic of GMP-inspections; an inspector's view Dr. Arno Terhechte, Bezirksregierung Münster	Case Study Bayer: Continuous Downstream Processing for manufacturing of protein therapeutics Dr. Felix Oehme, Bayer	13:15 h
13:30 h	D. And Terricente, bezinstegiciang manster		13:30 h
13:45 h	Case Study - A risk based approach for systematic	Challenges in manufacturing high value lyophilized oncologics - a case study Fabio Gentilini, BSP Pharmaceuticals	13:45 h
14:00 h	DI-assessments and -mitigation		14:00 h
14:15 h	Hannah Greiner, Epista Life Science		14:15 l
14:30 h			14:30
14:45 h		Break	14:45
15:00 h			15.00 l
15:15 h	Requirements for Operating Computerized Systems and Data Management  Dr. Philip Hörsch, Vetter Pharma Fertigung	Case Study: Cycle Development & Validation of automated AHP decontamination processes for cleanrooms Dr. Markus Lesch, Vetter Pharma-Fertigung	15:15 h
15:30 h	of thing hosel, vecer maniful etayang	Di. Marios Leser, vetter Hairita'i erilgang	15:30 h
15:45 h		EirGen Pharma— How state-of-the-art fill & finish equipment flexibility supports CMO business  Demot O'Riordan, EirGen	15:45 h
16:00 h	Data Integrity Compliance Improvement: A Combined Approach to Mitigation  Matthias Runge, Bayer		16:00 h
16:15 h	mutinus nunge, buyer	Definite Onloidan, Einder	16:15 h
16:30 h			16:30 h
17:00 h	Discussion	Discussion	17:00 h

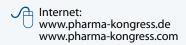
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9:15 h	<b>KEYNOTE:</b> Case Study AbbVie: The new Biologics Site in Singapore			9:15 h
9:30 h	Dr. Rolf Ratke, Abbvie   Ronan Mc Garvey, AbbVie			
9:45 h				
10:00 h	Break 1			10:00 h
10:15 h	From deciments accepts attended a new interpretated \$110 facility to accept inc	Data Integrity implementation at Curium  Dr. Ruud van Stigt, Curium	Case Study: Media Fill Design for aseptic Blow Fill Seal Filling Dr. Martin Haerer, Rommelag CMO	10:15 h
10:30 h	From design to construction of a new integrated fill&finish facility – combination of proven and new technologies			10:30 h
10:45 h	Dr. Gabriele Sabine Roidl, Lonza			10:45 h
11:00 h			Environmental Monitoring in Modern Biopharmaceutical DP Facilities – A	11:00 h
11:15 h	Aseptic processing and filling of a viral vector for gene and cell therapy Leslie Southam, Oxford Biomedica	Practical applications of Data Integrity and Audit Trail Review Sinéad Cowman, Lonza	Proposal for a Harmonized Risk Based Approach for Selecting Monitoring Points and Defining Monitoring Plans	11:15 h
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11:45 h				11:45 h
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12:45 h			12:45 h	
13:00 h		Data Integrity in the interaction between business departments and IT as		13:00 h
13:15 h	Barrier Systems and Annex 1: GMP inspectors's point of view Dr. Daniel Müller, Local GMP Authority of Baden Württemberg	service provider	Status of Annex 1 revision? Dr. Rainer Gnibl, Government of Upper Bavaria	13:15 h
13:30 h	on burner, local dim ridulony of baden harkenberg	Thomas Wibbeling, Miltenyi Biotec	Birtuiner Ginos, Government or opper bavana	13:30 h
13:45 h		Data integrity from engineering to operations based on Comos DDMS at	Single Use Bioreactor Platform(SUB) for Microbial Fermentation in a GMP	13:45 h
14:00 h	New-Designed Isolator for Aseptic Filling Quentin Majeau, Hydro Fill	Boehringer Ingelheim	manufacturing facility	14:00 h
14:15 h		Günther Kurta, Boehringer Ingelheim	Dr. Sofia Venceslau, Genibet	14:15 h
14:30 h	Progle		14:30 h	
14:45 h	Break Break		14:45 h	
15:00 h	Vaccines for the World - Insights into Design and Execution of a BSL2			15:00 h
15:15 h	Fill-Finish Facility		Challenges and Opportunities of Aseptic Manufacturing Process Transfers  Dr. Martin Schwab, Vetter Pharma-Fertigung	15:15 h
15:30 h	Rutger Vandiest, Bavarian Nordic	Data Integrity and Process Validation: a virtuous circle		15:30 h
15:45 h	h Yves Samson, ÉCA Data Integrity & IT Compliance Interest Group			15:45 h
16:00 h	Writing User Requirement Specifications (URS) for Isolator projects Dr. Timo Krebsbach, HHAC Labor Dr. Heusler		Areas of focus for Auditors of Sterile Operations Hesham Elrayes, B. Braun	16:00 h 16:15 h
16:15 h				
16:30 h	Discussion	Discussion	Discussion	16:30 h
17:00 h	ווסכענטוסוו	ואסעניטוערן	DISCUSSION	17:00 h









# REGISTRATION FOR THE LIVE ONLINE PHARMA CONGRESS 2020

Participating in the Conferences of the Congress – One Day Ticket € 690,- (plus VAT)

(includes participation in any conference on that day and the visit of the virtual exhibition PharmaTechnica.)

With a one day ticket you can participate in any conference offered that day.

<b>Day 1 (15 September 2020)</b> : I would like to participate the Congress or day 1. I'm primarily interested in the conference:	
<ul><li>ECA Data Integrity</li><li>ECA Current Aseptic Technologies</li></ul>	
Day 2 (16 September 2020): I would like to participate the Congress on day 2. I'm primarily interested in the conference:  ☐ ECA Barrier Systems ☐ ECA Data Integrity ☐ ECA Current Aseptic Compliance	

#### PLEASE NOTE:

You will receive all presentations prior to the Congress as Download.

#### General terms and conditions

If you cannot attend the conference you have two options:

- 1. We are happy to welcome a substitute colleague at any time.
- 2. If you have to cancel entirely we must charge the following processing fees: Cancellation
- ☐ until 2 weeks prior to the conference 10 %,
- ☐ until 1 weeks prior to the conference 50 %
- ☐ within 1 week prior to the conference 100 %.

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