



Speakers



Dr Simone Biel
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Prof Dr Regine Eibl
Zürcher University of
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Dr Daniel Müller
Local Government of Germany
(Tuebingen)



Nicola Rutigliani
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Single-Use Systems – What you need to know



Live Online Training on 12 March 2026



Highlights

- Available SU Technology: Possibilities and Limitations
- GMP Requirements for the Usage of SU Equipment
- Quality Assurance for Manufacture of Single-Use Equipment
- Design and Evaluation of a Leachable/Extractable Study
- Case Study Merck: Single-Use Technology in Aseptic Drug Product Manufacturing

Technology, Quality and GMP Requirements

Objective

This online training course gives an overview on available Single-Use Technology and how this technology can be implemented in the GMP manufacturing environment.

Background

The use of Single-Use Technology increases in many biotechnological processes as well as in sterile filling processes. There are different reasons for this development, i.e.

- Avoiding cleaning and cleaning validation
- Reducing time to market by omitted construction activities
- Simplified scale-up procedures
- High flexibility

On the other side – especially in comparison to stainless steel – new questions arise like

- How to qualify and validate the technology?
- What are the consequences at the GMP-Level?
- How much responsibility can be transferred to the SU supplier?
- How should Leachable&Extractable Data be evaluated?

These and other questions will be discussed and answered during the course by experts from university, pharmaceutical industry and GMP authorities.

Target Audience

The course is directed at staff from pharmaceutical industry and suppliers from

- Production
- Engineering
- Research & Development
- Quality Assurance

who want to learn how Single-Use Equipment can be implemented in Biotech and Sterile Operations in a GMP-compliant way.

Moderator

Prof Dr Regine Eibl, Zürcher University of Applied Science

Programme

Single-Use Technology in Biopharmaceutical Production: An Overview from USP to Fill&Finish Technologies

- Categorisation of available single-use systems
- Disposables in Upstream-Processing
 - Media preparation
 - Cell expansion and fermentation
- Disposables in Downstream-Processing
 - Filtration and chromatography
 - Buffer preparation and storage
- Disposables in formulation and filling
- Freeze technology
- Hybrid/closed technology platforms

Single-Use Systems – GMP Inspector's View

- Overview and evaluation of latest regulatory documents
 - Official guidelines, pharmacopeias & other papers
 - Recent developments
 - Selected highlights
- Single-use systems versus multi-product equipment
 - Important requirements for GMP-compliance
 - Regulatory view on both types of systems
- Managing suppliers of single-use systems
 - Requirements for supplier qualification
- GMP inspections
 - Typical issues and deficiencies

Quality Approach in Manufacturing of Single-Use Systems – How to assure Performance, Robustness, and Sterility of Single-Use Systems

- Single-use assembly validation
 - Qualification of components
 - Sterilization qualification
 - Manufacturing processes
- Quality control
 - Release testing
 - Certification
- Risk mitigation practices
 - Process particulate control
 - Operator training
- Leachables & Extractables
 - Patient safety evaluation, study design
 - Support by the supplier

The Role of Extractables/Leachables in the Adoption of Single-Use Systems

The successful adoption of single-use technologies in a biopharmaceutical process largely relies on confidently selecting the right components for use in the fluid path of a product, within a specific process. An important step in choosing such components requires generating an extractables profile, which can be done by carefully selecting the solvent streams and extraction conditions to model the product and process steps complemented with the right analytical strategy. This presentation will focus on:

- The approach to adopt the BioPhorum (BPOG) extractables protocol as a baseline testing strategy
- How to apply extractables data to a specific process followed by a systematic, risk-based safety assessment approach used for comparing known safety concern thresholds
- Important stages in the risk assessment process as demonstrated by case studies from typical drug manufacturing processes where single-use components were used

Case Study Merck: Implementing Single-Use Systems in Biotech Fill & Finish Operations

- Business Drivers for Implementing Single-Use Systems (SUS)
- Supplier Qualification
- Implementation Process for SUS:
 - Risk Management
 - On-Site Assembly Qualification and Verification Activities
 - Authorization and Usage
- Logistics Control Requirements for SUS

Your Benefits

Internationally Acknowledged Certificate from ECA Academy

The EU GMP Guide requires: „... All personnel should be aware of the principles of Good Manufacturing Practice that affect them and receive initial and continuing training,...“. This is why you receive an acknowledged participant certificate, which lists the contents of the seminar in detail and with which you document your training.



Speakers



Dr Simone Biel
Merck

Simone Biel is European Field Marketing Specialist in Single-Use Technology at Merck. In her role she investigates the market needs in Single-Use systems, product performance, regulatory compliance, and quality.



Prof Dr Regine Eibl
Zürcher University of Applied Science

Prof Regine Eibl is a professor at the Zurich University of Applied Sciences, where she lectures in biotechnology and cell cultivation techniques. She is the platform leader for “Single-Use technology” of the Swiss Biotechnet and a member of the DECHEMA (Society for Chemical Engineering and Biotechnology).



Dr Daniel Müller
Local Government of Germany (Tuebingen)

Daniel Müller is head of GMP inspectorate (local competent authority) in Tuebingen, Germany. Since 2001 he has been working as GMDP inspector, conducting national inspections as well as EMA and overseas inspections. Before joining the authority, Dr Müller was working in pharmaceutical industry, last serving as Qualified Person for sterile drug products. He is member of Germany's expert groups 'biotechnology & tissue' and 'quality assurance'.



Nicola Rutigliani
Merck

Nicola Rutigliani is the Aseptic Production Associate Director at Merck KGaA's Bari site, where he leads an operations team dedicated to the manufacturing of biotech drug products. He previously oversaw the start-up of new filling lines under isolators, managing significant investments and ensuring compliance with major health authority regulations. He also has a strong background in QC, process and cleaning validation and technology transfer. He also has expertise in GMP manufacturing process design for both stainless steel and Single Use Technology (SUT).

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Reservation Form (Please complete in full)



Live Online Training: Single-Use Systems – What you need to know, 12 March 2026

Title, first name, surname

Department

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German law shall apply. Court of jurisdiction is Heidelberg.

Privacy Policy: By registering for this event, I accept the processing of my Personal Data. Concept Heidelberg will use my data for the processing of this order, for which I hereby declare to agree that my personal data is stored and processed. Concept Heidelberg will only send me information in relation with this order or similar ones. My personal data will not be disclosed to third parties (see also the privacy policy at http://www.gmp-compliance.org/eca_privacy.html). I note that I can ask for the modification, correction or deletion of my data at any time via the contact form on this website.



Date of the Live Online Training

Thursday, 12 March 2026,
09.00 to approx. 17.15 h
All times mentioned are CET.

Technical Requirements

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Fees (per delegate, plus VAT)

ECA Members €1.090
APIC Members €1.190
Non-ECA Members €1.290
EU GMP Inspectorates € 645

The conference fee is payable in advance after receipt of invoice.

Registration

Via the attached reservation form, by e-mail or by fax – **or search and register directly at www.gmp-compliance.org under the number 22381.** To avoid incorrect information, please give us the exact address and full name of the participant.

Presentations/Certificate

The presentations will be made available to you prior to the Live Online Training as PDF files. After the event, you will automatically receive your certificate of participation.

You cannot attend the Live Event?

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Conference language

The official conference language will be English.

Organisation and Contact

ECA has entrusted Concept Heidelberg with the organisation of this event.

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