Lyophilization 2020
Includes Workshop at GEA

3 – 5 November 2020, Cologne, Germany

Speakers

- Anthony Cannon
  MSD, Switzerland

- Richard Denk
  SKAN, Switzerland

- Maik Guttzeit
  Bayer, Germany

- Kristien Janssen
  Pfizer, Belgium

- Dr Matthias Kahl
  Wilco, Switzerland

- Prof Evangelos Tsotsas
  University of Magdeburg, Germany

- Markus Wahlen
  GEA, Germany

- Dr Andrea Weiland-Waibel
  Explicat, Germany

- Rita Welser
  Boehringer Ingelheim, Germany

Highlights

- Fundamentals of freeze drying
- Formulation & Process development
- Continuous Lyophilization
- Lyo-cycle development and improvement
- Scale-up and validation of freeze drying processes
- Freeze drying of highly potent and sensitive biological material
- Media Fill
- Lyophilizer in aseptic production lines
- 100% Inspection
- Workshops:
  - Fundamentals, cycle development and scale-up
  - Hands on demonstration of production scale freeze dryer design and functions
  - Automated loading and unloading systems (ALUS®)
  - Innovations (including controlled nucleation and continuous freeze drying)
Programme

Objective
Take advantage of the opportunity to focus on freeze drying technologies and processes and get a first hand demonstration of solutions for diverse requirements. Further, benefit from the workshop where you can get a hands-on experience in freeze drying yourself. In small groups, you will learn how the freeze drying output is affected by different equipment, parameter changes, solvents, etc.

Background
Lyophilization (or freeze drying) is one of the most exciting technologies in the pharmaceutical industry, although it is a very old process for the preservation of unstable materials. Trends are growing towards using non-aqueous systems.

Additionally, Process Analytical Technology (PAT) / RTRT (Real Time Release Testing, Annex 17 of the EU GMP Guide) systems for in-line process monitoring are used to control and determine critical processing parameters. PAT plays an important role in continuous lyophilization processes. According to ICH’s new guideline Q13 “continuous manufacturing (CM) has potential for improving the efficiency, agility, and flexibility of drug substance and drug product manufacturing”. Regulatory agencies have seen more companies engaged in the development and implementation of CM in recent years than in the past.

Modern QbD (Quality by Design) development following ICH Q8, Q9 and Q10 is based on the objective to design a lyophilization cycle applying a systematic and scientific approach instead of trial and error. Sufficient process understanding is essential to achieve a robust production process and efficient handling of post-approval changes (life cycle management according to ICH Q12) of a freeze drying process.

There is an increasing trend in aseptically produced lyophilized products, including peptides and proteins. Owing to the nature of these biological products, the lyo-cycle is more complicated and, in most cases, even longer than for other medicinal products.

The utility of lyophilization goes far beyond the vial. Principles of low temperature, low pressure can be applied to stabilize substances ranging from high potent APIs, novel medical devices, biologics and nanomaterials, freeze drying offers multiple opportunities.

Target Audience
This conference addresses specialists and executives working in the fields of pharmaceutical manufacture, research and development and quality control, as well as engineers, project/facility engineers, especially those involved in the implementation of new monitoring methods for controlled nucleation, risk-based scale-up models and process technology for freeze drying processes. The conference is also of interest for participants working in the areas of container development and manufacturing process/packaging.

Chair
Thomas Beutler, Benjamin Kammerich

Programme

Fundamentals of freeze drying

Basic concepts and processes
- General advantages of freeze drying, product quality issues
- Classification and comparison of freeze drying processes
- Freeze drying in vials: Fundamentals of mass and heat transfer
- Role and importance of freezing
- Influence of process parameters, material properties, dryer design
- Process optimization, monitoring and control
- Freeze drying of frozen particles: Fundamentals of heat transfer, influence of mixing

Lyo-cycle development and PAT-based optimization
- Critical quality attributes and critical process parameters:
  - assessment of critical process parameters through robustness testing to establish the process boundaries as the basis for the transfer from lab to commercial scale
- Freeze drying scale-up and validation:
  - process qualification/validation in lyophilization strategies in relation to FDA/EMA modern process validation guidelines
- Process control strategies:
  - hot and cold spot determination to allow for process control by using a product temperature PAT device

Containment: Lyophilization of highly potent compounds

Freeze dryer equipped with isolator
- An introduction to highly potent products
- Which are the critical limits and how are they evaluated?
- Correlation between critical limits and cleaning validation
- Determination of critical process steps
- Hardware solutions
- Examples

Lyophilization technology - design requirements and technical solutions
- Main components of a lyo (chamber, condenser, refrigeration skid, vacuum skid, shelves, etc.)
- Purpose of these components
- Design criteria of these components (temperature homogeneity, cooling and heating capacity, sublimation capacity and gas flow, etc.)
Lyophilizer in aseptic production lines - challenges and chances

- Loading and unloading of freeze dryers
- Lead times and campaigning
- Equipment characterizations
- FD cycles monitoring
- Vacuum and silicone oil leak tests
- Maintenance

Media Fill

- Media Fill Design
- Worst-case parameters for Media Fills
- Validation of lyophilization processes with Media Fills
- Requirements for Media Fills
- Trends with regards to Media Fills

Continuous Lyophilization

- PAT for process understanding & process modeling
- PAT for process monitoring & control
- Model based PAT implementation
- Model based design of continuous lyophilization

Lyophilization cycle improvement and control by using mass spectroscopy

Application of GEA LYOPLUS® for verification of freeze drying batches

- Online data acquisition for monitoring the solution concentration in the freeze drying chamber
- Verification of freeze drying end points for primary and secondary drying
- Investigation of opportunity to use LYOPLUS® as PAT tool during freeze drying cycles

Qualification/validation - to get the system tested

- Risk assessment in the context of qualification and validation
- QbD aspects for successful lyophilization projects
- Tests during qualification and validation
- IQ/OQ/PQ
- Concepts for reduced testing approach
- Definition of scope of supply (URS vs. supplier standard)
- Risk based life cycle approach in accordance with GAMP 5

100% Inspection

- 100% quality monitoring for continuous production process improvement illustrated with a lyo process application.
- Different inspections:
  - Container closure integrity before and after the crimping process,
  - Cake residual moisture evaluated by means of NIR spectroscopy, combined with product identification and cake defect detection,
  - Downstream inline laser coding is clearly identifying the vial as a container which fully complies to all quality requirements.

Workshops

Thursday, 5 November 2020

On the third conference day, you will have the opportunity to take part in several parallel workshops. For that purpose, several lyophilizers will be available at GEA. Experienced GEA experts will lead you in small groups, providing an intensive experience and directly applicable know-how.

Target group of the Course:
Process Engineers, Pharmaceutical Technologists, Pharmaceutical Formulation Scientists, Application Chemists, Drug Development Engineers, Particle Design Engineers

Workshops

- Hands on demonstration of production scale freeze dryer design and functions
  This workshop will provide each participant with an overview of a state-of-the-art production-scale freeze drying system, including system configuration and controls.

- Fundamentals of Freeze Drying, cycle development and scale-up
  For effective freeze drying, each product requires a unique recipe (formulation); these formulations are initially developed on a laboratory or pilot-scale unit and it is imperative that formulation development takes both product characteristics and the limitations of pilot and production machines into account. This workshop will examine the procedures and consequences of process development and scale-up.

- Live demonstration of automated loading and unloading systems (ALUS®)
  Demonstration of fully operative stationary load/unload system. Additionally, it will be possible to look at a system with special features, including online moisture control and continuous traceability of primary packaging.

- Workshop tour including visit of shelf manufacturing area, freeze dryer testing as well as simulation and system integration.

- Innovations in Freeze Drying Applications
  This workshop will highlight new developments of production freeze dryer and includes technologies for controlled nucleation and continuous freeze drying.

A shuttle bus will bring you to Cologne Central Station at approximately 15.15 h. From Cologne Central Station, frequent airport connections are available.

In certain cases a participation in the workshop may not be possible due to competitive reasons.
Speakers

Anthony J. Cannon, MSD, Switzerland
Tony is currently Regional Director of Global Technical Operations, External Manufacturing for Sterile Products at MSD International located in Lucerne, Switzerland. He has held various positions throughout his career ranging from Drug Product development through commercial manufacturing with a focus on formulation and process development of both liquid and lyophilized parenterals, final container development and optimization, medical devices and drug delivery.

Richard Denk, SKAN, Switzerland
Richard is working at the company SKAN AG, headquartered in Allschwil in the position Head Sales Containment. He founded 8 years ago the expert Containment group of the ISPE D / A / CH. The Containment Group published the Containment Manual Richard was responsible for in September 2015. He has spent nearly 20 years with the subject production of highly active / highly hazardous substances and has developed the containment pyramid.

Maik Guttzeit, Bayer, Germany
Maik Guttzeit holds a Dipl.-Ing. degree in general process engineering. For almost 20 years Maik was Team Leader Validation at GEA which provides customized GMP Lyophilizer systems. He is member of the GAMP® D-A-CH committee and also member of ASME BPE Subcommittee on System Design. Since September 2018 he is working for Bayer as Global Technology Manager Aseptic and Sterile.

Kristien Janssen, Pfizer, Belgium
Very early in her career Kristien became involved with lyophilization as she was part of a project to purchase, install, and validate three 20 m² commercial freeze dryers. Following this, Kristien worked as a production support engineer supporting freeze drying and preparation. In 2010 Kristien joined the project engineering group again and currently she is involved in a new project to install an ALUS in an existing facility.

Dr Matthias Kahl, Wilco, Switzerland
Matthias Kahl is a physicist and was Project Development Leader and Vice-Head of Development at Boegl-Grauvures SA, Switzerland. Currently he is Head of Development and Lab Services at Wilco AG, Switzerland.

Prof Evangelos Tsotsas, University of Magdeburg, Germany
Evangelos Tsotsas holds the Chair of Thermal Process Engineering at Otto von Guericke University Magdeburg, Germany, since 1994. His research concentrates on drying and on particle formulation processes related to drying (coating, granulation, agglomeration). He is the recipient of the Hosokawa Award for Innovation and the ProcessNet Award for Excellence in Drying Research, Chairman of the German Working Party on Drying, former Chairman of the European Working Party on Drying, and editor of the book series Modern Drying Technology (Wiley-VCH).
Markus Wahlen, GEA, Germany

After obtaining the bachelor degree in engineering in 2011 Markus proceeded to work at GEA in the department of electrical engineering as a SCADA programmer. His position involved developing and realizing visualization concepts both for freeze dryers and automatic loading and unloading systems (ALUS®). He particularly specialized in the field of LYOPLUS® systems, GEA’s solution for the application of mass spectroscopy in pharmaceutical freeze drying. At the end of 2016 Markus took up a new position in GEA’s department of product and innovation as product manager for LYOPLUS®.

Dr Andrea Weiland-Waibel, ExplicatPharma GmbH, Hohenbrunn, Germany

Andrea held several leadership positions within Pfizer, working as Project Manager in process technology and being responsible for technology transfer & process development. After joining IDEA AG, a biotechnology company based in Munich, Andrea held the position of Director Pharmaceutical Development. She is founder of Explicat Pharma GmbH and Managing Director since 2005. Hers and her team’s experience covers the development of biopharmaceuticals, development of lyoformulations and lyocycles, analytical development and related QA as well as regulatory issues.

Rita Welser, Boehringer Ingelheim Pharma GmbH & Co. KG, Biberach, Germany

Rita Welser works since 1992 at Boehringer Ingelheim. She is currently responsible for process- and cleaning validation for the sterile production of biopharmaceuticals including aseptic processes (Media fills). In her role she takes actively part in customer audits and GMP inspections performed by the authorities.

Social Event

In the evening of the first day of the course you are cordially invited to a social event. This is an excellent opportunity to share your experiences with colleagues from other companies in a relaxed atmosphere.

Participants’ comments from past Lyophilization courses:

„Conference was top class, highly recommend.”
Prof. Michelle Donohoe, Endo Ventures, Ireland

„Very good conference with useful information.”
Dr Onyesom Ichimena, Hameln Pharmaceuticals, Germany

„Perfect!” - Dr Marzieh Aryan Pour, AryoGen Pharm, Iran

„The course was perfect and informative for me.”
Mohamad Hosein Ghavanini, AryoGen Biopharma Co., Iran

„Very good lectures. Will definitely recommend to colleagues”
Andrius Arelis, Thermo Fisher Scientific Baltic, Lithuania
General terms and conditions

If you cannot attend the conference you have two options:

1. We are happy to welcome a substitute colleague at any time.
2. If you have to cancel entirely we must charge the following processing fees:
   - Cancellation until 2 weeks prior to the conference: 10%,
   - Cancellation until 1 week prior to the conference: 50%,
   - Cancellation within 1 week prior to the conference: 100%.

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Terms of payment: Payable without deductions within 10 days after receipt of invoice.

Important: This is a binding registration and above fees are due in case of cancellation or non-appearance. If you cannot take part, you have to inform us in writing. The cancellation fee will then be calculated according to the point of time at which we receive your message.

In case you do not appear at the event without having informed us, you will have to pay the full registration fee, even if you have not made the payment yet. Only after we have received your payment, you are entitled to participate in the conference (receipt of payment will not be confirmed)!

German law shall apply. Court of jurisdiction is Heidelberg.

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