

# Lab Equipment Qualification

Calibration and Qualification in Analytical Laboratories according to the USP General Chapter <1058> "Analytical Instrument Qualification"

### 12 - 14 October 2011, Amsterdam, The Netherlands

### **SPEAKERS:**

Dr Christopher Burgess Burgess Analytical Consultancy Ltd., UK

Judith Kernbichler Baxter Bioscience, Switzerland

Roland Miksche Baxter Bioscience, Austria

### LEARNING OBJECTIVES:

- Regulatory Aspects of Lab Equipment Qualification and Calibration
- New USP General Chapter <1058> Analytical Instrument Qualification

Foto: BÜCHI

- Risk Assessment in Analytical Laboratories
- Calibration Management
- Balances and Weighing Processes
- Practical Examples of Analytical Equipment Qualification and Calibration:
  - Spectroscopic Instruments and Detectors (UV/VIS, IR, NIR, NMR, etc.)
  - pH Measuring Equipment
  - HPLC/GC
  - ELISA
  - Plate Readers
  - Thermometers and Hygrometers

Validation of Excel<sup>®</sup> Spreadsheets

Computer Validation in Analytical Laboratories

\* ECA\* \* ECA\* \* \* \* European Compliance ACADEMY

### Lab Equipment Qualification

### 12 - 14 October 2011, Amsterdam, The Netherlands

### Learning Goals

Calibration and gualification of equipment are key requirements in GMP guidelines (EU GMP Guide, Annex 15 to EU GMP Guide, and FDA's Code of Federal Regulations, 21 CFR Part 211). These requirements also apply to equipment and systems in analytical laboratories of the pharmaceutical industry. Besides calibration and qualification, the validation of computerised systems is another key issue. The software components associated with the instruments and systems must be shown to be fit for their intended purpose. Computer validation requirements and guidances for the pharmaceutical industry are laid down, amongst others, by the EU (Annex 11 to EU GMP Guide and Draft Revision of Annex 11), the PIC/S (Good Practices for Computerised Systems in Regulated "GXP" Environments"), GAMP (Good Automated Manufacturing Practice), and FDA's Part 11.

In 2006 the United States Pharmacopoeia (USP) has published a new General Chapter <1058>, Analytical Instrument Qualification, which has been adopted in the first supplement of USP 30 in 2008.

The objective of this course is to provide the participants with an overview of the regulatory requirements on the qualification of analytical equipment and the software validation of computerised systems and to give practical advice on successful approaches to calibration, qualification, validation, and routine monitoring of instrumentation and systems. **Key requirements of the important USP General Chapter <1058> will be presented and discussed.** 

The course will cover the following instruments and systems amongst others:

- Spectrophotometers (UV/VIS, NIR and IR)
- Balances and Masses
- pH
- Plate Readers / ELISA
- HPLC and GC
- Chromatographic Data Systems
- Excel<sup>®</sup> Spreadsheets

Interactive **workshops** will allow the participants to discuss key areas of interest and to exchange practical experiences.

### **Target Group**

This GMP Education Course will be of practical value to scientists and engineers in analytical laboratories and contract laboratories in an FDA-/GMP-regulated environment who are responsible for the calibration and qualification of their laboratory equipment and for the validation of the computerised systems used in their laboratories.

### Programme

### **Regulatory Aspects of Lab Equipment Qualification**

- Legislation
  - Europe: EU GMP Guide Annex 15
  - US: CFR, USP
  - International: PIC/S document PI 006-2
  - National: German ZLG quality manual
- Interpretation documents, FDA expectations
- Qualification steps / Equipment life cycle

### JUDITH KERNBICHLER

Baxter Bioscience, Switzerland

## USP General Chapter <1058> - Analytical Instrument Qualification

- Key recommendations of this USP General Chapter
- Qualification steps: which activities should be performed in each phase?
- Roles and responsibilities for the user, Quality Assurance and for the manufacturer
- Impact on Laboratory Operations

### JUDITH KERNBICHLER

Baxter Bioscience, Switzerland

### **General Aspects of Calibration**

- Basic concepts, definition, terminology
- Overview: Laws, regulations, standards and guidelines
- Uncertainty & traceability in analytical measurement
- Calibration issues in audits and inspection
- Practical examples of common out of tolerance results in calibration
- Practical approaches for remedial actions
- Dr CHRISTOPHER BURGESS

Burgess Analytical Consultancy, UK

### **WORKSHOP I**

**Topic: Equipment List Case Study / Risk Categorisation According to USP <1058**> MODERATOR: Dr Christopher Burgess

### **Risk Assessment in Analytical Laboratories**

- Scarring examples
- Advantages of minimizing risk
- Definition and regulation (New EU GMP Annex 20 Quality Risk Management, etc.)
- Approach, applicability, documentation, approvals
- FMEA (Failure Mode and Effect Analysis)
- HACCP (Hazard Analysis and Critical Control Points)
- ISHIKAWA DIAGRAM (Fishbone)
- FTA (Fault Tree Analysis)
- Risk assessment of changes

### ROLAND MIKSCHE

Baxter Bioscience, Austria

### **Calibration Management**

- Documentation
  - Inventory / instrument master data
  - Calibration scheduling and tracking
  - Instrument performance history
- Calibration standards
- Calibration interval adjustment
- Out of tolerance evaluation
- Supporting calibration management software

### JUDITH KERNBICHLER

Baxter Bioscience, Switzerland

### **WORKSHOP II**

**Topic:** Qualification / Risk Analysis of pH Measuring Equipment MODERATOR: Roland Miksche



### Qualification of Spectroscopic Instruments and Detectors

- Technical approaches for the qualification and calibration of spectroscopic instruments
- Traceability of standards
- Qualification and calibration aspects for
  - UV-Visible
  - NIR
  - IR
  - Raman
  - Polarimetry
  - Circular Dichroism
  - NMR

### Dr CHRISTOPHER BURGESS

Burgess Analytical Consultancy, UK

### **Qualification of GC Equipment**

- Warning Letters (483) and Findings
- Technical Overview, Applications
- From Vendor to Decommissioning: AIQ-Lifecycle
- System Suitability Test
- Periodic Review (Checklist)
- ROLAND MIKSCHE

Baxter Bioscience, Austria

### **Balances and Weighing Processes**

- Fundamentals of weighing
- Best practices in weighing; USP <1251>
- USP <41> and minimum weight
- Traceability of mass
- Performance qualification of balances

### Dr CHRISTOPHER BURGESS

Burgess Analytical Consultancy Ltd., UK

### **WORKSHOP III**

**Topic: Balances** MODERATOR: Dr Christopher Burgess

### **Case Study: ELISA Qualification**

JUDITH KERNBICHLER

Baxter Bioscience, Switzerland

### **Plate Readers**

- Design issues of multichannel plate readers
- Qualifications as fitness for purpose
- Photometric & Wavelength accuracy and precision
- Temperature control
- Holistic Testing
- Dr CHRISTOPHER BURGESS

Burgess Analytical Consultancy Ltd., UK

### Assurance of Controlled Temperature and Humidity

- Thermometers and thermometry
- Hygrometers and hygrometry
- Qualification approaches to
  - Thermostatic controllers
  - Water baths & HPLC column temperature environments
  - Ovens & muffle furnaces
  - Refrigerators & freezers
  - Climatic storage rooms and incubators

### Dr CHRISTOPHER BURGESS

Burgess Analytical Consultancy Ltd., UK

#### Calibration and Qualification in

### **FDA** Warning Letters

- Inadequate laboratory equipment calibration program: failure to have written procedures describing specific calibration instructions and limits.
- Failure to conform to the USP section «41» for weight and balance determination. The inspection revealed that erroneous values are being used to perform the minimum weight studies.
- No certification to a recognised standard for the weights set used for checking the balance.
- The calibration procedure for HPLC systems is inadequate in that it did not include integrator and detector's linearity, injector's reproducibility, and accuracy of temperature settings for column heater and detector.
- There are no predetermined acceptance criteria for the HPLC auto sampler calibration.
- The calibration procedure for GC systems is inadequate as it did not address calibration of flow rates, accuracy of temperature settings for column and injection port temperature, injector's reproducibility, and detector's linearity.
- Temperature and flowrate calibration checks were not performed on GC headspace unit.
- Procedures for UV/VIS Spectrophotometer only assesses linearity using alkaline potassium chromate solution at one wavelength when analytical tests are performed at various wavelengths. The procedures does not include functional tests such as wavelength accuracy, photometric accuracy, and reproducibility within ranges of intended use for the instrument.
- The calibration for dissolution apparatus does not evaluate parameters such as shaft wobble and shaft centering.
- Calibration raw data and results obtained for the performance qualification of analytical instruments is not being checked for accuracy and completeness by a second analyst or laboratory supervisor.

### **General Aspects of Computer Validation in Analytical Laboratories**

- PIC/S Guidance Good Practices for Computerised Systems in Regulated "GXP" Environments
- New EU GMP Draft Annex 11 Computerised Systems
- Requirements of 21 CFR Part 11
- Life cycle concept
- Integration of equipment qualification and computer validation
- Retrospective validation
- **ROLAND MIKSCHE**

Baxter Bioscience, Austria

### HPLC / Chromatography Data Systems - Integrated **Oualification and Validation**

- Master Validation Plan (MVP)
- Assessments (Risk to Quality, 21 CFR part 11)
- User Requirement Specification (URS)
- Function- and Design Specification (FS/DS)
- Risk Analysis (RA)
- Validation Protocol (VP)
- Test Cases (Deviations, Incidents, Changes)
- Final Report (FR)
- Standard Operation Procedures (SOP)
- Forms (User Access, Monitoring, Updates...)
- Service Contracts, Helpdesk, Logbook

### **ROLAND MIKSCHE**

Baxter Bioscience, Austria

### Validation of Excel® Spreadsheets

- Areas of Usage
- Known Errors and Findings
- Categorisation according GAMP
- Lifecycle Phases and Documentation:
  - Requirements Phase
  - Definition, Build Phase
  - Testing Phase
  - Release \_
  - Changes, Decommissioning
- Literature (Regulations, Guidances)

**ROLAND MIKSCHE** 

Baxter Bioscience, Austria

### **WORKSHOP IV**

**Topic: Validation of Excel Spreadsheets** (Categorisation, responsibilities, required documents, contents of documents, testing, versioning, data handling) **MODERATOR: Roland Miksche** 

### **Speakers**



### **Dr CHRISTOPHER BURGESS**

Burgess Analytical Consultancy, Barnard Castle, UK

Chris Burgess is an elected member of the USP Council of Experts on General Chapters, 2010-2015 and member of the Qualified Person As-

sociation Advisory Board. During his time in industry he worked mainly for Glaxo (now GSK) in Quality Control, Quality Assurance and Analytical R&D positions. He has recently been appointed as Visiting Professor at the Strathclyde Institute of Pharmacy and Biomedical Sciences (SIPBS) within the University of Strathclyde's Faculty of Science.

### JUDITH KERNBICHLER

Baxter Bioscience, Neuchatel, Switzerland Judith Kernbichler did her master in technical Chemistry at the Technical University of Graz, Austria in 1997 and has since then worked in the quality departments of different compa-

nies. Since 2002 she has been working for Baxter Bioscience in Vienna (A) and Neuchatel (CH). During this period she could gain a lot of experience in method validation, equipment qualification and other GMP-related topics that are important for QC laboratories.



#### **ROLAND MIKSCHE**

Baxter Bioscience, Vienna, Austria Roland Miksche is member of the Quality Assurance Department at Baxter BioScience Vienna, Austria. He has been within Baxter since 2001 when he was responsible for developing

requirements for computerized systems validation including excel spreadsheets. He acts as Quality System Representative in Global IT-Projects. He made his final exam in biochemistry in Vienna and worked as an analyst in accredited laboratories and as a sales expert for scientific equipment.

### Social Event



At the evening of the first course day all participants and speakers are invited to a guided sight-seeing tour of the city of Amsterdam, followed by a dinner, where the topics of the course can be further discussed in a relaxed atmosphere.

### ECA Conference

### **The Pharmaceutical Laboratory Manager 2011** 10 - 11 October 2011, Amsterdam

On 10 – 11 October 2011, i.e. from Monday to Tuesday of the same week, the ECA Conference **The Pharmaceutical Laboratory Manager 2011** will be held in Amsterdam dealing with **new GMP-Compliance requirements for QC labs** and **ways of increasing analytical labs' efficiency and effectiveness**.

Topics that will be covered are:

- Tightened FDA Approach to GMP Inspections
- Defining Raw Data to Meet the New Requirements of EU GMP Annex 11 and Chapter 4
- Roles and Responsibilities QA, Head of QC and QP
- Can the Batch release decision be Influenced by the Measurement Uncertainty of the CRS?
- OOS Results US Requirements and new Developments in Europe
- A Risk-Based Approach to Laboratory Instrument Qualification
- How to Manage Costs in Analytical Laboratories / Typical KPIs in Analytical Labs
- WORKSHOP: KPIs for a Meaningful Benchmarking
- Deviation Management (CAPA) for an Efficient and Effective Laboratory Operation
- WORKSHOP: Efficient and Effective Deviation Management
- System Suitability Testing and Method Robustness as one Means of Reducing Deviations

The Pharmaceutical Laboratory Manager Conference (10 - 11 October 2011) is an ideal precursor to this Education Course Lab Equipment Qualification (12 -14 October 2011). Further information about the Pharmaceutical Laboratory Manager Conference can be received at www.gmp-compliance.org.

Participants who register simultaneously for **both** events will receive a 350€ discount (not valid for EU GMP Inspectorates).

### **GMP** Certification Programme

This seminar is recognised within the GMP Certification Programme. By attending selected seminars, the participant can acquire an additional certificate. We offer the following certification modules:

- ECA Certified Validation Manager
- ECA Certified QA Manager
- ECA Certified API Production Manager
- ECA Certified Quality Control Manager
- ECA Certified Technical Operations Manager
- ECA Certified Computer Validation Manager
- ECA Certified Regulatory Affairs Manager
- ECA Certified Microbiological Laboratory Manager
- ECA Certified Sterile Production Manager
- ECA Certified Biotech Manager
- ECA Certified Pharmaceutical Development Manager

On the internet at www.gmp-compliance.org you will find a text explaining which seminars are recognised for which certificates. Or you send an e-mail to info@gmpcompliance.org or a fax to +49-6221-84 44 64 with the request for information about the GMP Certification Programme. We will then send you our brochure on the topic.

### What Is ECA?

The European Compliance Academy (ECA) is an independent educational organisation chaired by a Scientific Advisory Board with members of the pharmaceutical industry and regulatory authorities.

The ECA will provide support to the Pharmaceutical Industry and Regulators to promote the move towards a harmonised set of GMP and regulatory guidelines by providing information and interpretation of new or updated guidances.

### What Are the Benefits of ECA? First benefit:

During the membership, you enjoy a EUR 200 discount on the regular participation fee of any European Conference organised by ECA in co-operation with CONCEPT HEIDELBERG.

### Second benefit:

The Guideline Manager Software with a large number of guidelines, e.g. EC Directives, FDA Guidelines, ICH Guidelines, will be forwarded to you when you are using your membership for a conference registration.



### How Do You Become a Member of ECA?

By participating in one of the European Compliance Conferences or Courses marked with ECA, you will automatically become a member of ECA for two years – free of charge. Conferences and Education Courses organised by ECA will be realised in co-operation with CON-CEPT HEIDELBERG.

More information about ECA can be obtained on the Website http://www.gmp-compliance.org

### About CONCEPT HEIDELBERG

Founded in 1978, CONCEPT HEIDELBERG is the leading organiser of seminars on pharmaceutical production, quality control, quality assurance and GMP in Europe. This year more than 240 events will be organised by CONCEPT HEIDELBERG.

ECA has entrusted CONCEPT HEIDELBERG with the organisation of its events.

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- Alexandre			
Reservation Form (Please complete in full)      Lab Equipment Qualification, 12 - 14 October 2011, Amsterdam, The Netherlands     I would also like to register for the conference "The Pharmacetuical Laboratory Manager", 10 - 11 October 2011, Amsterdam, The Netherlands     Mr.   Mr.	Department	PO Number if applicable	Zip Code Country
Reservation Form (Please complete in full)      Lab Equipment Qualification, 12 - 14 October     I would also like to register for the conference ,     Amsterdam, The Netherlands     Mr.   Ms.	Tide, first name, surname Combany	Important: Please indicate your company's VAT ID Number	Street/P.O. Box City

fied as soon as possible and will receive a full refund of fees paid. CONCEPT HEIDELBERG will not be responsible for discount airfare penalties or other cosis incurred due to a cancellation. **Terms of payment**: Payable without deductions within 10 days after receipt of invoice. non-appearance. If you cannot take part, you have to inform us in writing. The cancellation Important: This is a binding registration and above fees are due in case of cancellation or without notice or to cancel an event. If the event CONCEPT HEIDELBERG reserves the We are happy to welcome a substitute colleague at any time.
If you have to cancel entirely we must charge the following processing fees: Cancellation

 until 2 weeks prior to the conference 10 %,

 cannot attend the conference you have two options: within 1 week prior to the conference 100 % until 2 weeks prior to the conference 10 %, until 1 weeks prior to the conference 50 %

• A For questions regarding content: Dr Günter Brendelberger (Operations Director) at +49-62 21 84 44 40, or per e-mail at brendelberger@concept-heidelberg.de. For questions regarding reservation, hotel, organisation etc.: Ms Marion Grimm (Organisation Manager) at +49-62 21 / 84 44 18, or per e-mail at grimm@concept-heidelberg.de.

Internet: www.gmp-compliance.org

### Date

(a)

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full registration fee, even if you have not made the payment yet. Only after we have received your payment, you are entitled to participate in the conference (receipt of payment will not be confirmed)!

Wednesday, 12 October 2011, 9.00 h - 18.00 h (Registration and coffee 08.30 h - 9.00 h) Thursday, 13 October 2011, 08.30 h - 18.00 h Friday, 14 October 2011, 08.30 h - 16.00 h

### Venue

Mövenpick Hotel Amsterdam City Centre Piet Heinkade 11 1019 BR Amsterdam, The Netherlands Phone + 31 20 519 12 00 + 31 20 519 12 49 Fax

### Fees

ECA Members € 1,790,- per delegate plus VAT APIC Members € 1,890,- per delegate plus VAT (does not include ECA membership) Non-ECA Members € 1,990,- per delegate plus VAT

EU GMP Inspectorates € 995,- per delegate plus VAT The conference fee is payable in advance after receipt of invoice and includes conference documentation, dinner on the first day, lunch on all three days and all refreshments. VAT is reclaimable.

### Would you like to save money?

If you register for the conference "The Pharmaceutical Laboratory Manager" from 10 to 11 October 2011 at the same time, you will receive a 350€ discount. This is not valid for EU GMP Inspectorates.

### Accommodation

CONCEPT HEIDELBERG has reserved a limited number of rooms in the conference hotel. You will receive a room reservation form when you have registered for the event. Please use this form for your room reservation or be sure to mention "VA 6947 ECA Event" to receive the specially negotiated rate for the duration of your stay. Reservation should be made directly with the hotel not later than 31 August 2011. Early reservation is recommended.

### Registration

Via the attached reservation form, by e-mail or by fax message. Or you register online at www.gmp-compliance.org.

### Conference language

The official conference language will be English.

### Organisation and Contact

CONCEPT HEIDELBERG P.O. Box 10 17 64 D-69007 Heidelberg, Germany Phone +49 (0) 62 21/84 44-0 Fax +49 (0) 62 21/84 44 34 E-mail: info@concept-heidelberg.de www.concept-heidelberg.de

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