

Cleaning Validation

15 - 16 April 2015, Munich, Germany

SPEAKERS:

Dr Martina Breuer

Haupt Pharma Münster GmbH

Walid El Azab

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Peter Mungenast

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Dr Hermann J. Peters

QLR Consultancy

LEARNING GOALS:

- APIs and Pharmaceuticals
- Concepts
- Cleaning validationplan and report
- Risk Management
- Pitfalls and findings in inspections/Warning Letters
- Cleaning Evaluation
- Is cleaning evaluation accepted by GMP
- Special Aspects of Cleaning Validation
- Validation of holding times
- Acceptance Criteria
- Technical Aspects
- Design and CIP Aspects
- Cleaning Validation in Biotech API Plants
- Workshop regarding biological manufactured APIs





NEW

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Background

In the manufacture of medicinal products and APIs, the cleaning of facilities and equipment is an important measure to avoid contamination and cross contamination. In compliance with the GMP regulations, cleaning is performed and documented according to the described procedures. In the past, cleaning effectiveness was often monitored only visually. However, residuals of APIs and excipients as well as of detergents are increasingly an issue in inspections and audits. The success of cleaning procedures has to be validated. In addition to the FDA "Guide to Inspection of Cleaning Validation", the PIC/S document PI 006 and Annex 15 address cleaning validation in a separate chapter. Moreover, the ICH Guideline Q7 "GMP for APIs" also requires cleaning validation - as well as two guidelines by APIC, the association of European API manufacturers.

A new Draft Guideline from EMA on Dedicated Facilities and Exposure Limits for Cleaning Validation and the Annex 15 draft now deal with a PDE (Permitted Daily Exposure) approach.

Learning Goals

Many questions relative to cleaning validation are still open and have to be answered within the companies:

- What does the cleaning validation concept have to look like to be GMP-compliant and cost-effective?
- Which risk analyses are applicable to cleaning validation?
- How helpful can a riboflavin test be?
- Which maximum value is scientifically acceptable, especially in the field of APIs?
- Which sampling procedure is appropriate for which process and facility?
- How can you cut costs by means of bracketing?
- How are critical areas defined?
- Is cleaning evaluation the solution for seldom manufactured products?
- Which microbiological maximum values are valid in the areas of non-sterile dosage forms and APIs?
- Special aspects of cleaning validation in biotech API plants

These questions will also be discussed with the help of practical examples.

3 parallel workshops – concentrating on medicinal products, chemical and biological manufactured APIs – guarantee the practical orientation.

Please choose your workshop when registering.



Target Audience

This course is directed at staff of R&D, production and quality assurance involved in cleaning validation. It also addresses engineering companies interested in learning more about the pharmaceutical industry's viewpoint and in exchanging experiences.

Note: The number of participants is limited.

Accessories: Please bring along a pocket calculator.



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WARNING LETTER

3. For example, cleaning validation was incomplete in that test methods used to analyze cleaning validation samples lacked validation at the expected concentrations and no swab recovery analysis was performed. The cleaning validation documents did not include a sampling, test method for analyzing samples, and specification limits.

Programme

Cleaning Validation Concepts

- Introduction of relevant Guidelines
- CV Concepts
- CV Risk Management
- CV Plan
- CV Report
- CV Revalidation, CV Verification
- Typical inspection findings, warning letters

Cleaning Validation in Biotech API Plants

- What is different between chemical and biotech APIs?
- Acceptance criteria for biotech APIs
- What is the adequate Analytical Method to detect biotech APIs in Cleaning Validation

Special Aspects of Cleaning Validation

- Acceptance criteria
- Cleaning methods: CIP, WIP, manual cleaning
- Random Controls
- Hold time studies: DHT, CHT
- Validation of analytical methods used for CV

Cleaning Evaluation and Validation in Chemical API Production

- Differences regarding cleaning in API production to the production of medicinal products
- The challenges of API production
 - Acceptance criteria
 - Adequate sampling
- Is cleaning evaluation accepted by GMP?

Technical and Organisational Aspects on Equipment Regarding Cleaning Procedures

- Design and material aspects
- Requalification
- CIP aspects
 - Riboflavin test
 - Maintenance

Social Event



On 15 April you are cordially invited to a conference dinner. This is an excellent opportunity to share your experiences with colleagues from other companies in a relaxed atmosphere.

Speakers



Dr Martina Breuer

Haupt Pharma Münster GmbH Martina Breuer studied pharmacy at the University in Munster. She has more than 20 years experience in pharmaceutical industry and was employed in various positions in Quality control, Production

and in Quality assurance. Since 2008 she is Head of Quality assurance at the Aenova site in Munster responsible for the quality system to be compliant with EU-GMP and CFR requirements.



Walid El Azab,

Steris Cooperation, Belgium
Walid El Azab is a Technical Services
Manager for the Life Sciences Division of
STERIS Corporation. He currently provides technical support related to cleaning chemistries, disinfectants and sterility

assurance products and their application and validation. His areas of expertise include both upstream and downstream biopharmaceutical operation and validation. Walid has held various positions including Project Manager, Inspection Readiness Manager, Quality and Regulatory Manager, and Qualified Person (QP). Walid earned a Master's degree in Industrial Pharmaceutical Sciences from the University of Liege, Belgium and is green belt certified.



Peter Mungenast,

Merck KGaA
He studied Biology and Chemistry at the
University in Karlsruhe. Then he worked
in different functions for Merck KGaA.
Since 1996 in the Quality Assurance department responsible for cleaning valida-

tion, training and different projects.



Dr Hermann J. Peters

QLR Consultancy, Ulm Hermann Peters studied chemistry in Karlsruhe (Diploma), Philosophy in Munich (B.A.) and Life Sciences at the Frankfurt University (PhD Life Sciences). He worked for more than 26 years in a Biop-

harmaceutical CMO focused on active substances from mammalian cell cultures and on aseptic filling. He established Quality Assurance and Regulatory Affairs, acting most time as Vice President Quality Assurance/ Regulatory Affairs and finally as Senior Advisor. Since Dec. 2014 he is an independent consultant, founder and principal of QLR Consultancy.

Reservation Form (Please complete in full)

If the bill-to-address deviates from the specifications on the right, please fill out here:

Reservation Form: CONCEPT HEIDELBERG P.O. Box 10 17 64 69007 Heidelberg Germany







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Germany one) cinal Products iical API manufacturing gical API manufacturing		Department	PO Number if applicable		Zip Code Country			you have to inform us in writing. The cancellation fee will then be calculated according to the point of time at which we receive your message. In case you do not appear at the event without having informed us, you will have to pay the full registration fee, even if you have not made the payment yet. Only after we have received your payment, you are entitled to participate in the conference (receipt of payment will not be confirmed)! (As of January 2012)	APIC Members € 1,590 Non-ECA Members € 1,690 EU GMP Inspectorates € 845 The conference fee is payable in advance after receipt of invoice and includes conference documentation, dinner on the first day, lunch on both days and all refreshments. VAT is reclaimable Accommodation CONCEPT HEIDELBERG has reserved a limited number of rooms in the conference hotel. You will
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